



CLEARANCE FOR  
1/4-20 CAP SCREW  
2 PLACES

3.99

2.00

.57

.28

.80

2.25

5.14

4.88

2.50

5.00

$\phi 4.330$  x .10 DEEP

$\phi 4.052$  THRU

8-32 BUTTON HEAD FOR  
HOLDING CHAMBER IN  
PLACE. 3 PLACES

.32